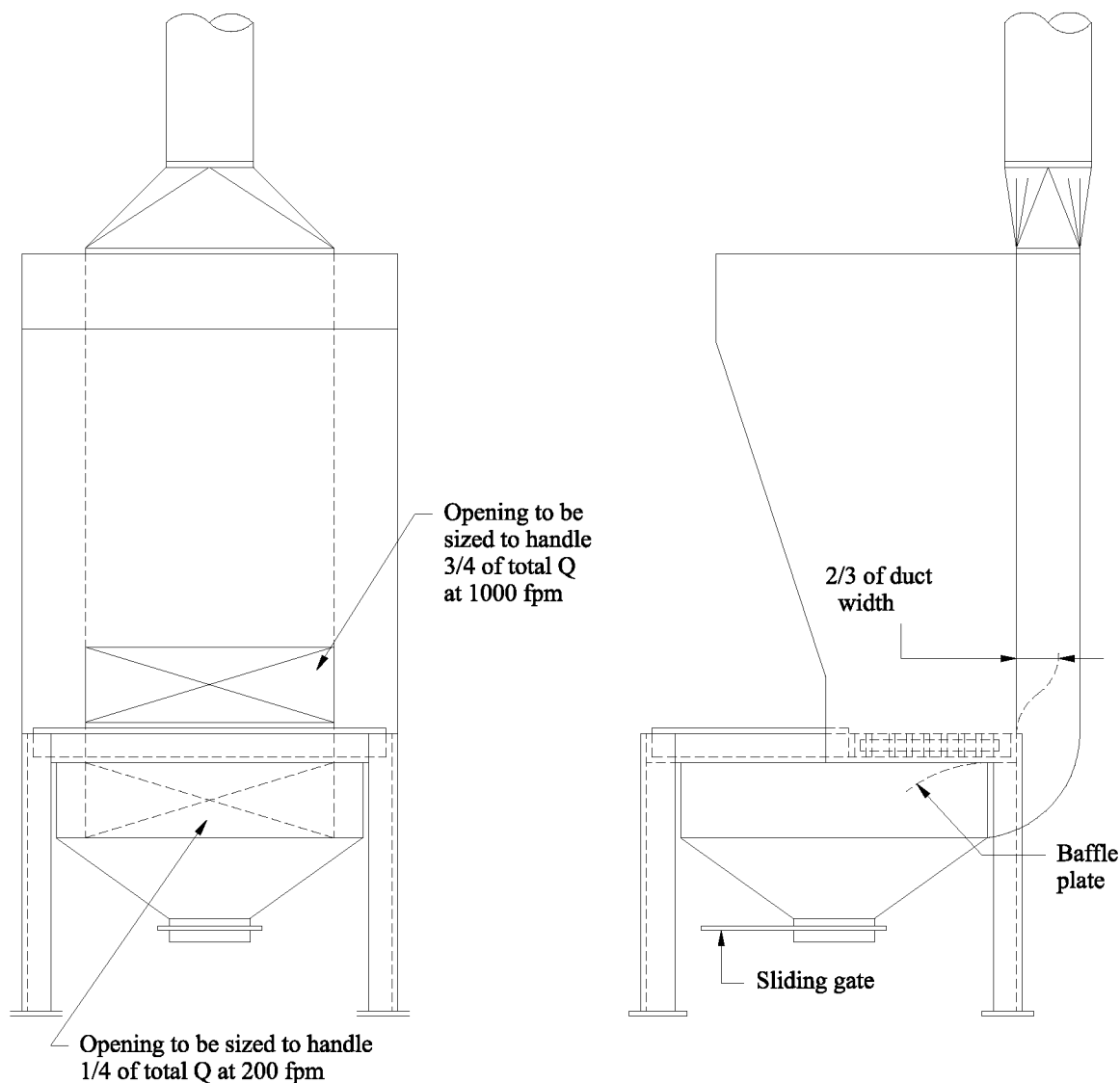


FIGURE VS-80-19



$Q = 150 \text{ cfm/ft}^2 \text{ opening}$
 Minimum duct velocity = 3500 fpm
 $h_e = 0.25 VP_d$



TITLE
 PORTABLE CHIPPING AND
 GRINDING TABLE

FIGURE VS-80-19
 DATE 02-91